

Plasma Science: the unsung engine of the digital age

Steven Shannon 22 June 2022



CD 200r m (0.20µm)		R19 A							
		[]							
Etch Depth 22.17µm									
Aspect Ratio > 110:1									
S-4800 20.0kV 9.7mm x3.00k SE(U) 9/27/	2011	10.0um							

Peter Clarke, "Applied Materials readies DRIE machines for MEMS, *EETimes Magazine*, 22 March 2012



How do we make things so small? Current SOA is 5nm!!!



How do we control the direction of a chemically driven process?



Peter Clarke, "Applied Materials readies DRIE machines for MEMS, *EETimes Magazine*, 22 March 2012

NC STATE UNIVERSITY





NC STATE UNIVERSITY





The majority of plasma processing resides in a pretty small window in "plasma space"

 10^{8} cm⁻³ < n_{e} < 10^{12} cm⁻³ 0.5eV < T_{e} < 10 eV

Less than 1% of the gas is actually ionized

The background gas (and ions) stay roughly near room temperature



The basic challenge – fabrication of very complex features with dimensions ~10nm



Harmeet Singh, "Overcoming challenges in 3D NAND volume manufacturing, *Solid State Technology Magazine*, July 2017 Dick James, "The Second Shoe Drops – Samsung V-NAND Flash", <u>www.chipworks.com</u>, 5 August 2014



Why? Because the smaller the device, the faster it runs...







There are lots of challenges to make this device... we will focus on High Aspect Ratio etching in dielectric materials





Peter Clarke, "Applied Materials readies DRIE machines for MEMS, *EETimes Magazine*, 22 March 2012



























Initially Crystalline Si at 300 K





MD simulation by Graves group, UC Berkeley











What we learned: ion bombardment and reactive chemistries work in synergy to accelerate chemical reactions on the surface and accelerate processes like etching Chemically impervious mask Vertical surfaces Reactant only Slow removal or passivation Horizontal surfaces: Reactant + ions = fast removal





What we learned: ion bombardment and reactive chemistries work in synergy to accelerate chemical reactions on the surface and accelerate processes like etching







Fortunately this technology exists...







Applied Materials Advantage Etch System



Fortunately this technology exists...





 CF_4



Applied Materials Advantage Etch System



Fortunately this technology exists...

Costs more than a 53 foot yacht (~ \$1,000,000)

Has a vacuum chamber that can provide the same conditions as outer space (base pressure < 1mTorr)

Turbo pump that spins faster than a jet engine (~25,000 RPM)

More RF power than a college radio station (~10,000 Watts)

Registered with the Federal Communications Commission



Applied Materials Advantage Etch System





NC STATE UNIVERSITY



Fortunately this technology exists...





Seriously.... Fortunately this technology exists...



Data source: Wikipedia (https://en.wikipedia.org/wiki/Transistor_count) The data visualization is available at OurWorldinData.org. There you find more visualizations and research on this topic.



So... how does it work? We need two things...

KHING 1

Ion acceleration normal to the surface using naturally occurring electric fields at the plasma edge

 $e^- \rightarrow CF_3^+, CF_3^ F^+$. F $e^+ CF_4 \leftarrow$ CF_3 $e^ CF_2$ e^- CF $e^ C_2F_4 \iff C_2F_2$ C_2F_6 Ion acceleration Through RF sheath Silicon Wafer

 CF_4



Electron driven "breaking" of molecules... don't use thermal energy, use electron bombardment. This keeps the gas cool

If I can combine electron impact driven chemistry and controlled ion bombardment, I have an anisotropic reactor!

Plasmas can do both!



Building a simple plasma reactor, which in its simplest form is basically a high voltage gas filled capacitor

Will try to keep this as simple as possible, but unfortunately at some point things have to get a little ugly, but not super ugly...





Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

$$T_e \approx 2eV - 10eV$$
 typically

 $T_i \approx 0.03 eV - 0.1 eV$ typically



NC STATE UNIVERSITY



What happens if we fill this capacitor with a plasma?

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr 300 k$$

$$n_e = n_i \approx 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

$$T_e \approx 2eV - 10eV$$
 typically

 $T_i \approx 0.03 eV - 0.1 eV$ typically



At time t = 0, the entire cylinder is filled with an equal distribution of electrons and ions

NC STATE UNIVERSITY



What happens if we fill this capacitor with a plasma?

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically



At time $0 < t < \lambda_{de}/v_e$, charged species move to the wall, where they are lost to the system as the charge goes to ground or accumulates on surface







Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically





 λ_{de} is the Debye Length of the plasma – the distance needed for a plasma to locally screen out a point charge, and is a typical "scale length" for a plasma

$$\lambda_{de} = \sqrt{\frac{\varepsilon_0 T_e}{e^2 n_e}}$$

$$C_{vac} = \varepsilon_0 \frac{\pi R^2}{L}$$
 $C_{load} = \left(\frac{L}{\varepsilon_p \pi R^2}\right)^{-1}$



Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i \approx 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically



At time $\lambda_{de}/v_e < t < \lambda_{de}/v_i$, Since electrons are thousands of times lighter than ions, they are more mobile and an electron depletion region forms around the surfaces





S

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically



At time t > λ_{de}/v_i the electron depletion creates an electric field to zero diffusion current similar to the depletion region of a PN junction

 $S \downarrow$







 $C_{load} = \left(\frac{2s}{\varepsilon_0 \pi R^2} + \frac{L - 2s}{\varepsilon_n \pi R^2}\right)^{-1}$

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

 $T_e \approx 2eV - 10eV$ typically

 $C_{vac} = \varepsilon_0 \frac{\pi R^2}{I}$

 $T_i \approx 0.03 eV - 0.1 eV$ typically





S V





Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

- $n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$
- $n_e = n_i pprox 10^8 cm^{-3} 10^{12} cm^{-3}$ typically
- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically



Meanwhile, in the bulk plasma region, the faster electrons collide mainly with neutral gas species

- Elastic collisions (polarization scattering)
- Inelastic collisions excitation, dissociation
- Ionization collisions have a threshold energy, produce more *e-i* pairs



Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

$$T_e \approx 2eV - 10eV$$
 typically

 $T_i \approx 0.03 eV - 0.1 eV$ typically





Meanwhile, in the bulk plasma region, the faster electrons collide mainly with neutral gas species

- Elastic collisions (polarization scattering)
- Inelastic collisions excitation, dissociation
- Ionization collisions have a threshold energy, produce more *e-i* pairs



E < 5eV

What happens if we fill this capacitor with a plasma?

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

- $n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$
- $n_e = n_i pprox 10^8 cm^{-3} 10^{12} cm^{-3}$ typically
- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically





- Elastic collisions (polarization scattering)
- Inelastic collisions excitation, dissociation
- Ionization collisions have a threshold energy, produce more *e-i* pairs



E < 5eV

What happens if we fill this capacitor with a plasma?

Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

- $n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr \ 300 K$
- $n_e = n_i pprox 10^8 cm^{-3} 10^{12} cm^{-3}$ typically
- $T_e \approx 2eV 10eV$ typically
- $T_i \approx 0.03 eV 0.1 eV$ typically



The rate per unit volume of a specific consion is determined by four factors:

- 1. The number of electrons n_e
- 2. The number of targets for the electron to hit n_{target}
- 3. The velocity of the electron $(2E_e/m_e)^{1/2}$
- 4. The effective size of the target atom or molecule for that collision, the cross section σ



Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr 300 K$$

$$n_e = n_i \approx 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

 $T_e \approx 2eV - 10eV$ typically

 $C_{vac} = \varepsilon_0 \frac{\pi R^2}{r}$

 $T_i \approx 0.03 eV - 0.1 eV$ typically









Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr 300 K$$

$$n_e = n_i \approx 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

$$T_e \approx 2eV - 10eV$$
 typically



e⁻

E < 5eV

Ķ

 $Rate\left(\frac{1}{m^{3}s}\right) = n_{g}n_{e}\int_{0}^{\infty} f_{e}(E) \sqrt{\frac{2E}{m_{e}}\sigma(E)}$







Note: most processing "plasmas" are still composed of around 99.9% neutral gas species

$$n_g = \frac{p}{kT_g} \approx 3 \times 10^{15} cm^{-3} @100 mTorr 300 K$$

$$n_e = n_i pprox 10^8 cm^{-3} - 10^{12} cm^{-3}$$
 typically

$$T_e \approx 2eV - 10eV$$
 typically

This gives us reaction rates (*K*), just like in chemistry, but they are a function of the electron's temperature, NOT the gas temperature

But – we do get reactive gas species without heating up the background gas much and we can control it with electron temperature



NC STATE UNIVERSITY



However - the list of reactions gets very long, and very difficult to set up and solve balance equations

Number	Reaction	Rate Constant (cm ⁻ /s)	Sourc
Reactions a	mong e, O_2 , O_2^+ , O , and O^-		
1	e + O2 momentum transfer	4.7E-8T _e ^{0.5}	a
2	$e + O_2 \rightarrow O^- + O$	$1.07E - 9T_e^{-1.391} \exp(-6.26/T_e)$	j
3	$e + O_2 \rightarrow 2O + e$	$6.86E - 9exp(-6.29/T_e)$	g2
4	$e + O_2 \rightarrow O_2^+ + 2e$	$2.34E - 9T_e^{1.03}exp(-12.29/T_e)$	kr
5	$e + O^- \rightarrow O + 2e$	$5.47E - 8T_e^{0.324} exp(-2.98/T_e)$	vc
6	$e + O_2^+ \rightarrow 2O$	2.2E-8/Te	g3
7	$O^- + O_2^+ \rightarrow O + O_2$	2.6E-8(300/T) ^{0.44}	g3
8	$O^- + O \rightarrow O_2 + e$	(1.9, 3, 5)E-10	h,m,1
9	$O^- + O_2^+ \rightarrow 3O$	2.6E-8(300/T) ^{0.44}	g3
Addition of	O ⁺		
10	$e + O_2 \rightarrow O^- + O^+ + e$	$7.1E - 11T_e^{0.5}exp(-17/T_e)$	r
11	$e + O_2 \rightarrow O + O^+ + 2e$	$1.88E - 10T_e^{1.699}exp(-16.81/T_e)$	kr
12	$e + O \rightarrow O^+ + 2e$	$9.0E - 9T_e^{0.7}exp(-13.6/T_e)$	d
13	$O^- + O^+ \rightarrow 2O$	4.0E-8(300/T) ^{0.44}	g3
14	$O^+ + O_2 \rightarrow O + O_2^+$	2.0E-11(300/T) ^{0.5}	e
Addition of	metastable $O_2^{*}({}^1\Delta_{\sigma})$; see note f below		
15	$e + O_2 \rightarrow O_2^* + e$	$1.37E-9 \exp(-2.14/T_e)$	g2
16	$e + O_2^* \rightarrow e + O_2$	$2.06E-9 \exp(-1.163/T_e)$	b
17	$e + O_2^* \rightarrow O + O^-$	$4.19E-9T_e^{-1.376} \exp(-5.19/T_e)$	j
18	$O_2^* + O_2 \rightarrow 2O_2$	2.2E-18(77300) ^{0.8}	e,k
19	$O_2^* + O \rightarrow O_2 + O$	(1.0, 7)E-16	e,k
20	$O^- + O_2^* \rightarrow O_3 + e$	2.2E-11	g0
21	$O^- + O_2^* \rightarrow O_2^- + O$	1.1E-11	g0
Addition of	metastable O(¹ D)		
22	$e + O_2 \rightarrow O + O^* + e$	$3.49E-8 \exp(-5.92/T_e)$	g2
23	$e + O \rightarrow O^* + e$	$4.54E-9 \exp(-2.36/T_e)$	g2
24	$e + O^* \rightarrow e + O$	$8.17E-9 \exp(-0.4/T_e)$	b
25	$e + O^* \rightarrow O^+ + 2e$	$9.0E - 9T_e^{0.7} \exp(-11.6/T_e)$	d
26	$O^* + O \rightarrow 2O$	8.0E-12	e
27	$O^* + O_2 \rightarrow O + O_2$	(6.4, 7.0)E-12 exp(67/T)	k,e
28	$O^* + O_2 \rightarrow O + O_2^*$	1.0E-12	e
Addition of	selected reactions for O_2^- and O_3		
29	$O^- + O_2 \rightarrow O_3 + e$	5E-15	k
30	$e + O_3 \rightarrow O_2^- + O$	1E-9	k
31	$e + O_3 \rightarrow O^- + O_2$	$2.12E-9T_e^{-1.058} \exp(-0.93/T_e)$	S
32	$O_2^- + O_2^+ \rightarrow 2O_2$	2E-7(300/T) ^{0.5}	k
33	$O_2^- + O^+ \rightarrow O_2 + O$	$(1, 2)E - 7(300/T)^{0.5}$	e,k
34	$\mathrm{O}_3 + \mathrm{O}_2 \rightarrow \mathrm{O}_2 + \mathrm{O} + \mathrm{O}_2$	7.3E - 10exp(-11400/T)	e
35	$O_3 + O \rightarrow 2O_2$	1.8E-11exp(-2300/T)	e

Note: T_e in volts and T in kelvins. Two values from different sources are sometimes given in parentheses.
 The notation E-8 means 10⁻⁸.
 Based on Phelps (1985); ^bBased on detailed balance; ^cBased on Rangwala et al. (1999).

^dBased on Lee et al. (1994); ^cEliasson and Kogelschatz (1986).

^fReactions 1, 3, 4, 10, 11 for O_2^* have activation energies reduced by $\sim 1 \text{ V}$.

^{g0}Gudmundsson et al. (2000); ^{g1}Gudmundsson et al. (2001); ^{g2}Gudmundsson (2002).
^{g3}Gudmundsson (2004); ^hFehsenfeld (1967).

¹⁸Based on Jaffke et al (1992); ¹⁸Cossyi et al. (1992); ¹⁸Sommerer and Kushner (1992).

^wBased on Vejby-Christensen et al. (1996); ^sBased on Senn et al. (1999).

- Imagine the list of pertinent reactions for something like SF₆, CF₄, C₄F₈, or Si(OC₂H₅)₄ (TEOS)
- Even worse, realize that rarely is only one gas used for a process.
 Dielectric etch would run Ar, O₂, and C₄F₈ at the same time.
- And even if you could build a complete set of reactions, the cross sections and rate constants for many of these species are at best "qualitative"



And the list of reactions gets very long, and very difficult to set up and solve balance equations

624 Reactions!

Index Boundlas	Rete eventuell			Index December	Determined	Index Describer	D					Index Describer	D	Index December	D			Index December	D
lidex Reaction	Kate constant-	Index Reaction	Rate constant*	Index Reaktion	Rate constant	Index Reaction	Rate constant	Index Reaction	Rate constant*	Index Reaction	Rate constant*	index Reaction	Rate constant-	index Reaction	Rate constant	Index Reaction	Rate constant*	ingex Reaction	ICHE CORDERN
$(R1)$ $e + N_2 \rightarrow N(^2D) + N + e$	$3.99 \times 10^{-17} e^{2.34} \exp(-9.10/e)$	(B63) - + (0 - + (0 - + (0	1 10-15	$(R128)$ N ² ₂ + N ₂ + M \rightarrow N ² ₄ + M	1×10^{-41} (300/Tg)	$(R192)$ O ⁻ + N ₂ O \rightarrow NO ⁻ + NO	2×10^{-16}	$(R258)$ OH [*] + O ₂ \rightarrow O ⁺ ₂ + OH	5.9×10 ⁻¹⁶	$(R321)$ N ^a + O ₂ \rightarrow O ₂ + N	$2 \times 10^{-11} (300/T_s)^{0.5}$	$(R387)$ NO ⁺ + NO ⁻ \rightarrow NO + N + O	1 × 10 ⁻¹³	$(R450)$ $H_2^* + OH^- \rightarrow OH + H + H$	1×10^{-10}	$(R516)$ N + O ₂ \rightarrow NO + O	$1.5 \times 10^{-17} \exp(-3600/T_t)$	$(R579)$ O ₃ + OH \rightarrow HO ₂ + O ₂	$1.6 \times 10^{-10} \exp(-1000/T_g)$
$(R2)$ $e + N_2 \rightarrow N_2(A^2\Sigma) + e$	$3.34 \times 10^{-16} e^{-0.06} \exp(-8.50/e)$	$(R03)$ $e+O_3 \rightarrow O_2 + O$	1 × 10 **	$(R129)$ N ₂ ⁴ + N ₂ $(A^{3}\Sigma) \rightarrow N_{3}^{4} + N$	3 × 10 ⁻¹⁴	$(R193)$ O ⁻ + N ₂ O \rightarrow N ₂ O ⁻ + O	2×10^{-18}	$(R259)$ OH [*] + NO \rightarrow NO [*] + OH	5.2×10^{-36}	$(R322)$ N [*] + O ₁ \rightarrow O ₃ + N	$2 \times 10^{-11} (300/T_s)^{0.5}$	$(R388)$ NO ⁺ + NO ₂ \rightarrow NO ₂ + NO	$2 \times 10^{-11} (300/T_g)^{113}$	$(R451)$ $H_3^a + N_2O^- \rightarrow N_2O + H + H_2$	1×10^{-13}	$(R517)$ N + O ₃ \rightarrow NO + O ₂	5×10^{-22}	$(R580)$ $O_3 + HO_2 \rightarrow OH + O_2 + O_2$	$1.4 \times 10^{-20} \exp(-600/T_g)$
$(R3)$ $e + N_2 \rightarrow N_2(B^{-}\Pi) + e$	$8.44 \times 10^{-12} e^{-6.07} exp(-9.15/e)$	$(R65)$ $a + N(0 \rightarrow 0^{-} + N)$	2 - 10-16	$(R130)$ N ^a ₂ + N ₂ O \rightarrow N ₂ O ^a + N ₂	6 × 10 ···	$(R194)$ O ⁻ + NO + M \rightarrow NO ₂ ⁻ + M	1×10^{-41}	$(R260)$ OH [*] + NO ₂ \rightarrow NO [*] + HO ₂	1.3×10^{-15}	$(R323)$ N ⁴ + O ₄ ⁻ \rightarrow O ₂ + O ₂ + N	1×10^{-11}	$(R389)$ NO [*] + NO ₂ \rightarrow NO ₂ + N + O	1×10^{-11}	$(R452)$ $H_1^* + NO^- \rightarrow NO + H + H_2$	1 × 10 ⁻¹⁰	$(R518)$ N + OH \rightarrow H + NO	7.5×10^{-11}	$(RS81)$ NO + NO ₂ + M \rightarrow N ₂ O ₅ + M	$3.09 \times 10^{-11} (300/T_{e})^{-1}$
$(R4)$ $e + N_2 \rightarrow N_1^2 + e + e$	$1 \times 10^{-m} e^{-m} \exp(-14.6/e)$	$(R66)$ $e + NO + M \rightarrow NO^{-} + M$	8 - 10-40	$(R131)$ $N_2^* + N_2O \rightarrow NO^* + N + N_2$	4 × 10 ····	$(R195)$ O ⁻ + NO ₂ \rightarrow NO ₂ ⁻ + O	1.2×10^{-10}	$(R261)$ OH [*] + N ₂ O \rightarrow N ₂ O ⁺ + OH	2.13×10^{-10}	$(R324)$ N ^a + H ^a \rightarrow N + H	$2 \times 10^{-11} (300/T_g)^{0.5}$	$(R390)$ NO ⁺ + NO ₃ \rightarrow NO ₃ + NO (R390) NO ⁺ + NO ₃ \rightarrow NO ₃ + NO	$2 \times 10^{-6} (300/T_g)^{-6}$	$(R453)$ $H_2^2 + NO_2 \rightarrow NO_2 + H + H_2$	1 × 10-5	$(R519)$ N + HO ₂ \rightarrow NO + OH	$1.7 \times 10^{-11} \exp(-1000/T_g)$	$(R562)$ $NO + NO_1 \rightarrow NO_1 + NO_2$	1.8 × 10 ··· exp(110/1_)
$(RS) e + N \rightarrow N(D) + e$	5.05 × 10 ** exp(-10.8/e***)	$(R67)$ $e + NO_1 \rightarrow O^- + NO_2$	1 × 10 ⁻¹⁷	$(R132)$ N ² + NO \rightarrow NO + N ₂ (R132) N ³ + NO	3.9 × 10 ····	$(R196)$ O ⁻ + NO ₃ \rightarrow NO ₃ ⁻ + O	3 × 10 ⁻¹⁰	$(R262)$ OH [*] + H ₂ \rightarrow H ₂ O [*] + H	9.7 × 10	$(R325)$ N [*] + OH ⁻ \rightarrow N + OH	$2 \times 10^{-10} (300/T_g)^{0.0}$	(1091) NO + NO ₁ \rightarrow NO ₃ + N + O	1 × 10 ***	$(R454)$ $H_1 + NO_1 \rightarrow NO_1 + H + H_2$ (B460) $H_2 + O_2 \rightarrow O_2 + H + H_2$	1 × 10	$(RS20)$ $N(^{+}D) + N_{2} \rightarrow N + N_{2}$	$5 \times 10^{-10} \exp(-1620/T_g)$	$(RS83)$ NO+OH+M \rightarrow HNO+M (RS84) NO+H+M \rightarrow HNO+M	1.4 × 10 - (500/1)
(RT) ++0+0+0+0+0	$2.03 \times 10^{-14} + 0.00 \text{ cm/} + 8.47 \text{ (c)}$	$(R68)$ $e + NO_2 + M \rightarrow NO_5^- + M$	1.5×10^{-42}	$(R133)$ $N_{1}^{*} + NO_{1} \rightarrow NO^{*} + N_{2}$	3 - 10-14	(R197) 0 TH2 - 5 OH TH	1.4	(R265) OH + OH - + H_O + OH	1.50	$(RS26)$ $N_2^2 + N_2O^2 \rightarrow N_2O + N_2$	2 × 10 ⁻¹⁰ (300/7 ₀) ⁻¹⁰	(R393) NO*+O+ O+NO	2 × 10-11 (300/7)53	$(R456)$ $H^{2} + O^{2} \rightarrow O^{2} + H + H_{2}$	1 × 10 ⁻¹⁰	$(RS21) = N(D) + NO \rightarrow N(D)$	6 = 10 ⁻¹²	$(P585)$ NO + HO \rightarrow OH + NO	$3.4 \times 10^{-31} ero(220/T_{\odot})$
$(R5)$ $c+O_1 \rightarrow O(^1D) + O+c$	$1.82 \times 10^{-14} e^{-0.11} em(-10.7/e)$	$(R69)$ $e + NO_3 + M \rightarrow NO_3^- + M$	1×10^{-42}	(R135) $N^* + O \rightarrow NO^* + N$	14 × 10-16	$(R190)$ $O^+ + O^- + O^- + O^-$	3.3 - 10-16	$(R_2^{(0)})$ $OH + H_2^{(0)} \rightarrow H_2^{(0)} + OH$	1.3 - 10-15	(10327) $N_1 + N_2O \rightarrow N_2O + N + N$ (10338) $N_2 + N_2O - N_2O + N$	1 × 10	$(R390)$ NO ⁺ + O ₂ \rightarrow O ₁ + N + O	1 × 10 ⁻¹³	$(R457)$ $H_{+}^{*} + O_{-}^{*} \rightarrow O_{+} + H + H_{+}$	1 × 10 ⁻¹¹	$(R522)$ $N(^2D) + NO \rightarrow O + N_2$	4.5 - 10-17	(R586) $NO + HO_2 \rightarrow O_2 + HNO$	$3.3 \times 10^{-19} \exp(-1000/T_{\odot})$
(R9) $e + O_2 \rightarrow O_2(a^{\dagger}\Delta) + e$	$1.04 \times 10^{-15} \exp(-2.59/\epsilon)$	$(R70)$ $e + H_2O \rightarrow H^- + OH$	$4.42 \times 10^{-14} e^{-20} \exp(-13.39/\epsilon)$	$(R136)$ N ² + O \rightarrow NO ⁴ + N(² D)	$1.8 \times 10^{-16} (300/T_{\odot})$	$(R200)$ $O_{2}^{-} + O_{2} + M \rightarrow O_{2}^{-} + M$	$3.5 \times 10^{-6} (300/T_{\odot})$	(R266) OHT + Or -> OT + OH	9 × 10 ⁻¹⁴	(R328) N ⁺ + NO ⁺ -+ NO + N + N	1 × 10 ⁻¹³	$(R395)$ NO [*] + O ₅ \rightarrow O ₁ + NO	$2 \times 10^{-13} (300/T_s)^{0.5}$	$(R458)$ $H_1^* + O_4^- \rightarrow O_2 + O_2 + H + H_2$	1×10^{-13}	$(R524)$ N(² D) + O \rightarrow N + O	7×10-19	$(R587)$ NO ₂ + NO ₂ + M \rightarrow N ₂ O ₄ + M	$1.17 \times 10^{-45} (300/T_s)^{5.8}$
$(R10)$ $e + O_2 \rightarrow O_1^* + e + e$	$9.54 \times 10^{-12} e^{-1.0} exp(-55.6/e)$	$(R71)$ $e + H_2O \rightarrow O^- + H_2$	$2.97 \times 10^{-10} e^{-1.0} \exp(-13.67/e)$	$(R137)$ N ² + O \rightarrow O [*] + N ₂	$1 \times 10^{-17} (3007.)^{13}$	$(R201)$ $O_{1}^{-} + O_{1} \rightarrow O_{1}^{-} + O_{2}$	3.5×10^{-16}	$(R267)$ OH ⁻ + NO ₂ \rightarrow NO ₂ + OH	1.9×10^{-15}	$(R330)$ N ² + NO ₇ \rightarrow NO ₃ + N ₃	2 × 10 ⁻¹³ (300/T) ^{0.5}	$(R396)$ NO [*] + O ₁ ⁻ \rightarrow O ₁ + N + O	1×10^{-13}	$(R459)$ $H_1^a + H^- \rightarrow H + H + H_2$	1×10^{-13}	$(R525)$ N(² D) + O ₂ \rightarrow NO + O	$1.5 \times 10^{-10} (T_c/300)^{0.5}$	$(R588)$ NO ₂ + NO ₃ + M \rightarrow N ₂ O ₅ + M	$2.8 \times 10^{-62} (300/T_s)^{1.5}$
(R11) $e + O_1 \rightarrow O + O_2 + e$	$1.78 \times 10^{-12} e^{-0.614} \exp(-11.5/e)$	$(R72)$ $e + H_2O \rightarrow OH^- + H$	9.6 × 10 ⁻¹⁴ e ⁻¹³⁰ exp(-13.31/e)	$(R138)$ $N_2^2 + O_2 \rightarrow O_2^2 + \tilde{N}_2$	5×10^{-17}	$(R202)$ $O_2^- + N_2O \rightarrow O_1^- + N_2$	1×10^{-17}	$(R268)$ H ₂ O ⁺ + N \rightarrow NO ⁺ + H ₂	1.9×10^{-36}	$(R331)$ N5 + NO5 \rightarrow NO2 + N + N	1 × 10 ⁻¹³	$(R397)$ NO [*] + O ₃ ⁻ \rightarrow O ₁ + NO	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R460)$ $H_3^{\pm} + OH^- \rightarrow OH + H + H_2$	1×10^{-13}	$(R526)$ N(² D) + O ₂ \rightarrow NO + O(¹ D)	$6 \times 10^{-18} (T_s/300)^{0.3}$	$(R589)$ NO ₂ + NO ₁ \rightarrow NO ₂ + NO + O ₂	$2.3 \times 10^{-19} \exp(-1600/T_g)$
$(R12)$ $e + O \rightarrow O(^{2}D) + e$	$7.46 \times 10^{-15} \exp(-5.58/e^{1.47})$	$(R73)$ $e + HNO_3 \rightarrow NO_2 + OH$	5 × 10 ***	$(R139)$ $N_2^a + O_3 \rightarrow O_2^a + O + N_2$	1 × 10 ⁻³⁸	$(R203)$ $O_2^- + NO_2 \rightarrow NO_2^- + O_2$	7×10^{-16}	$(R269)$ $H_2O^* + O \rightarrow O_2^* + H_2$	5.5×10^{-17}	$(R332)$ N ₂ [*] + NO ₁ [*] \rightarrow NO ₁ + N ₂	$2 \times 10^{-13} (300/T_s)^{0.5}$	$(R398)$ NO [*] + O ⁻ ₄ \rightarrow O ₂ + O ₂ + NO	1×10^{-10}	$(R461)$ OH [*] + N ₂ O ⁻ \rightarrow N ₂ O + OH	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R527)$ $N_2(A^{3}\Sigma) + N_2 \rightarrow N_2 + N_2$	2.2×10^{-30}	$(R590)$ NO ₂ + H \rightarrow OH + NO	1.47×10^{-10}
$(R13)$ $e + O \rightarrow O^* + e + e$	$4.75 \times 10^{-15} e^{0.01} \exp(-22.1/\epsilon)$	$(R/4)$ $O^- + N \rightarrow NO + e$ (B2E) $O^- + N \rightarrow NO + e$	2.6 × 10 ⁻¹⁰	$(R140)$ N [*] ₂ + H ₂ O \rightarrow H ₂ O [*] + N ₂	2.3×10^{-15}	$(R204)$ $O_2^- + NO_3 \rightarrow NO_3^- + O_2$	5 × 10 ⁻¹⁶	$(R270)$ $H_2O^+ + O_2 \rightarrow O_2^+ + H_2O$	4.3×10^{-16}	$(R333)$ N ₂ + NO ₃ \rightarrow NO ₃ + N + N	1 × 10 ⁻¹³	$(R399)$ NO [*] + H ⁻ \rightarrow H + NO	$2 \times 10^{-10} (300/T_g)^{13}$	$(R462)$ $OH^* + N_2O^- \rightarrow N_2O + O + H$	1 × 10-11	$(R528)$ N ₂ $(A^2\Sigma) + N_2(A^2\Sigma) \rightarrow N_2(B^2\Pi) + N$	42 4 × 10 ⁻¹⁵	$(RS91)$ NO ₂ + OH + M \rightarrow HNO ₃ + M	$2.2 \times 10^{-4} (300/T_g)^{1/2}$
$(R14) e + H_2O \rightarrow H_2O^* + e + e$	9.65 × 10 ⁻¹⁰ exp(-8.99/e)	(R75) 0 TN2 - 7 N20 TE	2.2 10-12	$(R141)$ $N_1^* + N \rightarrow N_2^* + N_2$	6.6 × 10 ····	$(R205)$ $O_2^- + HNO_3 \rightarrow NO_3^- + HO_2$	2.8×10^{-10}	$(R271)$ $H_2O^* + NO \rightarrow NO^* + H_2O$	4.6×10^{-10}	$(R334)$ N [*] ₂ + O ⁻ \rightarrow O + N + N	1 × 10 ⁻¹³	$(R400)$ NO + H ⁻ \rightarrow H + N + O	1 × 10 **	$(R465)$ Off + NO \rightarrow NO + Off (R465) Off + NO \rightarrow NO + O + H	2 × 10 - (300/ I _k)	$(K529)$ $N_2(A'2) + N_2O \rightarrow O + N_2 + N_2$	8 × 10 ⁻¹³	$(R592)$ $NO_1 + NO_2 + NO_2 + NO_2 + O_2$ $(R592)$ $NO_2 + H_2 + OH + NO_2$	$5 \times 10^{-1} exp(-3000/T_{c})$
$(R15) = e + H_2O \rightarrow OH^2 + H + e + e$	9.89 × 10 ** exp(-67.6/2)	$(R70)$ $O + N_2(R20) \rightarrow N_2 + O + e$	1.0 - 10-15	$(R142)$ $N_1^{+} + O_2^{-} \rightarrow O_2^{+} + N + N_2^{-}$	2.5 × 10	$(R206)$ $O_1 + O \rightarrow O_2 + O_2$	1 × 10 ⁻¹⁷	$(R272)$ $H_2O^* + NO_2 \rightarrow NO_2^* + H_2O^*$	1.2×10^{-10}	$(R335)$ N ₂ ^a + O ⁻ \rightarrow O + N ₂	$2 \times 10^{-11} (300/T_g)^{11}$	(1001) NO + OH \rightarrow OH + NO	2 × 10 - (500/1)	(RASE) OF THO THOTH	2 - 10-12 (100 / T 15)	$(K530)$ $N_2(A^{-1}\Sigma) + N_2O \rightarrow NO + N + N_2$ (N531) $N_1(A^{-1}\Sigma) + NO \rightarrow NO + N + N_2$	8 × 10	(PS94) NO + OH - HO + NO	2 - 10-17
(R10) $e + H_2 O \rightarrow H^+ + OH^+ e^+ e^-$	$7.4 \times 10^{-16} e^{0.45} erre(-55.5(e))$	$(R78)$ $0^+ + 0 \rightarrow 0 + \epsilon$	1.4×10^{-16}	$(R143)$ $N_1 + O_2 \rightarrow NO^* + O_1 + N_2$ $(R144)$ $N^* + O_2 \rightarrow NO^* + N_2$	4.4 × 10 ⁻¹⁷	$(R207)$ $O_1 + NO \rightarrow NO_2 + O_2$ $(R207)$ $O_1^- + NO \rightarrow NO_2^- + O_2$	1 × 10 - 17	$(R_2/3)$ $H_2O^* + H_2 \rightarrow H_3O^* + H$	1.7 - 10-15	(10356) N ₂ ² + O ₂ ² \rightarrow O ₂ + N + N (10237) N ₁ + O ₂ ² \rightarrow O ₂ + N	1 × 10 ⁻¹⁰	$(R403)$ NO ⁺ + N-O ⁻ \rightarrow N-O + NO	2 × 10 ⁻¹³ (300/T) ⁰³	$(R466)$ $OH^+ + NO_2 \rightarrow NO_3 + O + H$	1 × 10 ⁻¹³	$(PS37) = N_2(A^2\Sigma) + O_2 \rightarrow N_2 + O_2 + O_3$	5 × 10 ⁻¹⁸ ato(-210/T)	$(R595)$ NO ₃ + HO ₃ \rightarrow NO ₃ + OH + O ₃	4.8 × 10 ⁻¹⁸
(RIS) CAHO -> BLAOACAC	8.49 x 10-15e-1.23 exp(=74.0/e)	$(\mathbb{R}^{2}\mathbb{R})$ $0^{-} + 0_{2} \rightarrow 0_{1} + 0_{2}$	L x 10 ⁻¹⁸	$(R145)$ N ² + NO \rightarrow NO ⁴ + N ₁ + N	7 × 10 ⁻¹⁷	(R_200) $O_1^- + NO_1^- \rightarrow NO_1^- + O_1^-$	2 - 10-17	$(R275)$ $H_{*}O^{*} + NO \rightarrow NO^{*} + H + H_{*}O$	1.5 - 10-18	$(R337)$ $N_1 + O_2 \rightarrow O_2 + N_2$ $(R338)$ $N_1^+ + O_2^- \rightarrow O_1 + N + N$	2 × 10 (300/ Ig)	$(R404)$ NO + N \cdot O - \rightarrow N \cdot O + N + O	1 × 10 ⁻¹³	$(R467)$ OH [*] + NO ₅ \rightarrow NO ₃ + OH	$2 \times 10^{-13} (300/T_{*})^{0.5}$	(R533) $N_i(A^{2}\Sigma) + \Omega_i \rightarrow \Omega_i(a^{1}\Lambda) + N_i$	1 × 10-18	$(R596)$ NO ₁ + HO ₂ \rightarrow HNO ₁ + O ₂	9.2×10^{-19}
$(R19)$ $e + H_2O \rightarrow OH + H + e$	$5.15 \times 10^{-15} e^{0.62} exp(-10.9/e)$	(R80) $\Omega^- + \Omega_2(a^{\dagger}\Lambda) \rightarrow \Omega_2 + c$	3 × 10 ⁻¹⁶	$(R146)$ N [*] ₂ + NO \rightarrow N ₂ O [*] + N ₂	7×10^{-17}	$(R210)$ $O_1 + NO_1 \rightarrow NO_1 + O_1$	7 × 10 ⁻¹⁷	(R276) $H_2O^* + N_2O_5 \rightarrow NO_5^* + HNO_5 + H_2O_5$	O 5.5 × 10 ⁻³⁶	$(R339)$ $N_{2}^{2} + O_{1}^{2} \rightarrow O_{1} + N_{2}$	2 × 10 ⁻¹³ (300/T) ^{0.3}	$(R405)$ NO ⁺ + NO ⁻ \rightarrow NO + NO ₂	$2 \times 10^{-13} (300/T_s)^{0.5}$	$(R458)$ OH [*] + NO ₁ ⁻ \rightarrow NO ₃ + O + H	1×10^{-11}	$(R534)$ N ₂ $(A^{3}\Sigma) + N \rightarrow N + N_{2}$	5×10^{-17}	$(R597)$ N ₂ O ₃ + M \rightarrow NO + NO ₂ + M	$1.03 \times 10^{-15} \exp(-2628/T_s)$
$(R20)$ $e + H_2O \rightarrow H_2 + O(^1D) + e$	$5.19 \times 10^{-18} e^{12} exp(-13.8/e)$	(R81) $O^- + O_1 \rightarrow O_2 + O_2 + e$	3 × 10 ⁻¹⁸	$(R147)$ N ₁ [*] + N ₂ O \rightarrow NO [*] + N ₂ + N ₂	5 × 10 ⁻¹⁷	$(R211)$ $O_1^- + NO_1 \rightarrow NO_1^- + O_1$	5×10^{-16}	$(R277)$ $O^{+}+O^{-} \rightarrow O+O$	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R340)$ N ² + O ₂ \rightarrow O ₂ + O ₂ + N ₃	1 × 10 ⁻¹³	$(R406)$ NO ₂ ⁺ + NO ⁻ \rightarrow NO + N + O ₂	1×10^{-13}	$(R469)$ OH ⁺ + O ⁻ \rightarrow O + O + H	1×10^{-13}	$(R535)$ N ₂ $(A^{3}\Sigma) + O \rightarrow NO + N(^{2}D)$	7×10^{-18}	$(R598)$ N ₂ O ₄ + M \rightarrow NO ₂ + NO ₂ + M	$1.09 \times 10^{-13} \exp(-4952/T_g)$
$(R21)$ $e + H_2 \rightarrow H + H + e$	$3.29 \times 10^{-15} e^{0.538} exp(-7.56/\epsilon)$	$(R82)$ $O^- + NO \rightarrow NO_2 + e$	2.6×10^{-16}	$(R148)$ N ₁ [*] + NO ₂ \rightarrow NO [*] + NO + N ₂	7×10^{-17}	$(R212)$ $O_1^- + H \rightarrow OH^- + O_2$	8.4×10^{-16}	$(R278)$ $O^{+} + O_{1}^{-} \rightarrow O_{2} + O$	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R341)$ N ⁺ + H ⁺ \rightarrow H + N ₁	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R407)$ NO ₂ ⁺ + NO ₂ ⁻ \rightarrow NO ₂ + NO ₂	$2 \times 10^{-13} (300/T_{c})^{0.5}$	$(R470)$ OH [*] + O ⁻ \rightarrow O + OH	$2 \times 10^{-11} (300/T_g)^{13}$	$(R536)$ N ₂ $(A^{3}\Sigma) + O \rightarrow O(^{1}D) + N_{2}$	2.3×10^{-12}	$(R599)$ N ₂ O ₅ + M \rightarrow NO ₂ + NO ₃ + M	$1 \times 10^{-9} (300/T_g)^{33} \exp(-11000/T_g)$
$(R22)$ $e + H_2 \rightarrow H_2^+ + e + e$	$4 \times 10^{-17} e^{2.11} exp(-14.9/e)$	$(R83)$ $O^- + H_2 \rightarrow H_2O + e$	7×10^{-18}	$(R149)$ N ^a ₁ + NO ₂ \rightarrow NO ^b ₂ + N + N ₂	7 × 10 ⁻¹⁷	$(R213)$ $O_4^- + NO \rightarrow NO_3^- + O_2$	2.5×10^{-16}	$(R279)$ O ⁺ + O ₃ ⁻ \rightarrow O ₃ + O	$2 \times 10^{-11} (300/T_g)^{0.3}$	$(R342)$ N ² ₂ + H ⁻ \rightarrow H + N + N	1 × 10 ⁻¹³	$(R408)$ NO ₂ ⁴ + NO ₂ ⁵ \rightarrow NO ₂ + N + O ₂	1×10^{-13}	$(R471)$ $OH^{+} + O_{2}^{-} \rightarrow O_{2} + O + H$	1×10^{-11}	$(R537)$ N ₂ $(A^{3}\Sigma)$ + H ₂ O \rightarrow H + OH + N ₂	5×10^{-20}	$(R600)$ H + O ₂ + M \rightarrow HO ₂ + M	$5.4 \times 10^{-44} (T_g/300)^{-13}$
$(R23)$ $e + N_2O_5 \rightarrow NO_2^* + NO_3 + e + e$	$2.43 \times 10^{-17} e^{217} exp(-5.62/e)$	$(R84)$ $O_2^- + N \rightarrow NO_2 + e$	5 × 10 ⁻¹⁸	$(R150)$ $N_4^* + N_2 \rightarrow N_2^* + N_2 + N_2$	$2.1 \times 10^{-m} \exp(T_g/121)$	$(R214)$ $O_6^- + O \rightarrow O^- + O_2 + O_2$	3 × 10 ⁻¹⁸	$(R280)$ $O^{+} + O_{4}^{-} \rightarrow O_{2} + O_{2} + O$	1×10^{-11}	$(R343)$ N ₂ ² + OH ⁻ \rightarrow OH + N ₂	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R409)$ NO ₂ [*] + NO ₃ [*] \rightarrow NO ₃ + NO ₂	$2 \times 10^{-11} (300/T_g)^{13}$	$(R472)$ $OH^* + O_2^- \rightarrow O_2 + OH$	$2 \times 10^{-10} (300/T_g)^{-10}$	$(R538)$ N ₂ $(B^{\dagger}\Pi)$ + N ₂ \rightarrow N ₂ $(A^{\dagger}\Sigma)$ + N ₂	5 × 10-11	$(R001)$ H + H + M \rightarrow H ₂ + M	$1.8 \times 10^{-1}/T_{e}$
$(R24) = e + N^{*} + M \rightarrow N + M$	$3.12 \times 10^{-10}/T_{1.0}^{1.0}$	$(R85)$ $O_2^- + N_2 \rightarrow N_2 + O_2 + e$	$1.9 \times 10^{-10} (T_g/300)^{15} \exp(-4990/T_g)$	$(R151) N_1^* + N_2O \rightarrow N_2O^* + N_2 + N_2$	3 × 10 ⁻¹⁰	$(R215)$ $O_4^- + O \rightarrow O_1^- + O_2$	4 × 10 ⁻¹⁶	$(R281)$ O ⁺ + N ₂ O ⁻ \rightarrow N ₂ O + O	$2 \times 10^{-10} (300/T_f)^{10}$	$(R344)$ N ⁴ ₂ + OH ⁻ \rightarrow OH + N + N	1 × 10 ⁻¹¹	$(R410)$ NO; $+ NO_3 \rightarrow NO_1 + N + O_2$ (R410) NO; $+ O_3 \rightarrow O_2 + NO_3$	1 × 10 ⁻¹⁰	$(R475)$ $OH^++O_1^-\rightarrow O_1^++O_1^-$ $(R475)$ $OH^++O_2^-\rightarrow O_1^-+OH$	2 × 10 ⁻¹² (300 (T) ⁵²	$(R539)$ N ₂ $(B^{+}\Pi) + \rightarrow N_2(A^{+}\Sigma)$ $(B^{+}\Pi) + NO_2 + NO_2 + NO_2$	1.25 × 10 ²	$(R002)$ $H + OH + M \rightarrow H_2O + M$	
$(R_{25}) = e + N_1 \rightarrow N + N$ (R26) $a + N_1 \rightarrow N(dP) + N$	1.60 × 10 - 1 (797	$(RS6)$ $O_2 + N_2(A/2) \rightarrow N_2 + O_2 + e$	2.1 × 10 ⁻¹⁵	$(R152)$ $N_0 + N \rightarrow N + N_2 + N_1$ (R152) $N_0 + NO + NO + N + N$	2.0 - 10-M	$(R_2(0))$ $O_4 + N_2 \rightarrow O_2 + O_2 + N_2$ (R217) $N_1 O_4 + N_2 \rightarrow O_2 + O_2 + N_2$	1 × 10 ⁻¹⁰ adp(-1044/1 _g)	$(R2N2)$ $O^+ + NO \rightarrow NO + O$	2 × 10-0 (300/7,)-0	$(1C345)$ N ₂ O ⁺ + N ₂ O ⁻ \rightarrow N ₂ O + N ₂ O	$2 \times 10^{-11} (300/T_g)^{-1}$	$(R417)$ $NO_2^+ O \rightarrow O + N + O$	1 ~ 10-10	$(RAT5) OH^* + O_1^- \Rightarrow O_1 + OH$	1 × 10-13	$(RS40) = R_2(R-1) + R0 \rightarrow R_2(R-2) + R0$	2.4 × 10	$(R(0))$ $H + H_{2}O \rightarrow HO + H_{2}O$	$2.8 \times 10^{-11} exp(-1900/T)$
$(R_{20}) = e + N_{2} + M \rightarrow N_{2} + M$	3.12 × 10-15/11.5	$(RS7)$ $O_2 + N_2(B^{-11}) \rightarrow N_2 + O_2 + e$ (RS7) $O_2^{-1} + O_2 + e$	2.5 × 10	(R154) $N_{c}^{c} + N_{D} \rightarrow N_{c}^{c} + N_{c} + N_{c}$	2.5 × 10 ⁻³⁶	(R_217) $N_1O^+ + N_2O^- \rightarrow NO^+ + N_2O^-$ (R_218) $N_2O^+ + N_2O^- \rightarrow NO^+ + N_2O^- + N_2O^-$	1.2 × 10-17	$(R283)$ $O^+ + NO_2 \rightarrow NO_2 + O$ $(R284)$ $O^+ + NO^- \rightarrow NO_2 + O$	2 × 10 - (300/7)- 2 × 10-11 (300/7)-	$(1C346)$ $N_2U^* + N_2U^* \rightarrow N_2U + N_2 + 0$ $(R347)$ $N_1O1 + NO2 \rightarrow NO + N_1O$	2 ~ 10-11 (100)(T)§3	(R413) NOL + OF => Or + NOr	$2 \times 10^{-11} (300/T_{*})^{0.5}$	$(R476)$ $OH^+ + H^- \rightarrow H + OH$	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R547)$ N ₂ $(R^{3}\Pi) + H_{2} \rightarrow N_{2}(A^{2}\Sigma) + H_{2}$	2.5 × 10-17	$(R605)$ H + HO ₂ \rightarrow H ₂ + O ₂	16 × 10 ⁻¹⁸
$(R28)$ $e + N^2 \rightarrow N_1 + N_2$	3.46 × 10 ⁻¹² /T ^{0.5}	$(Ras) = O_2 + O_3 + O_3 + O_4 + O_$	$2.7 \times 10^{-16} (T/300)^{0.5} erro(-5500/T)$	$(R155)$ N ⁺ + NO ₂ \rightarrow NO ² + N ₂ O + N ₂	5 × 10-17	(\mathbb{R}^{219}) $N_{1}O^{*} + NO_{2} \rightarrow NO^{*} + N_{2} + O_{2}$	4.29 × 10 ⁻³⁶	$(R285)$ $O^* + H^- \rightarrow O + H$	2 × 10 ⁻¹³ (300/T) ²⁵	(R249) N_0^+ (N0^ N0 + N_1 + 0	1 - 10-11	(R414) NO $(+0) \rightarrow O_1 + N + O_2$	1 × 10 ⁻¹¹	$(R477)$ $OH^+ + H^- \rightarrow H + O + H$	1×10^{-13}	$(R543)$ $O + O + M \rightarrow O + M$	$3.2 \times 10^{-42} \exp(900/T_{\odot})$	$(R606)$ H + HO ₂ \rightarrow O + H ₂ O	2.4×10^{-18}
$(R29)$ $e + N_2^* \rightarrow N_2 + N_2$	$4.73 \times 10^{-11}/T_{0.51}^{0.51}$	(R90) $O_2 + O_1 \rightarrow O_1 + O_1 + \sigma$	6 × 10 ⁻¹⁶	$(R156)$ $N_4^* + O \rightarrow O^* + N_2 + N_2$	2.5×10^{-16}	$(R220)$ N ₁ O ⁺ + NO ₂ \rightarrow NO ⁺ ₂ + N ₂ O	2.21×10^{-16}	$(R286)$ O ⁺ + OH ⁻ \rightarrow O + OH	$2 \times 10^{-13} (300/T_1)^{2.5}$	$(R349)$ N ₂ O ⁺ + NO ₂ \rightarrow NO ₃ + N ₂ O	2 × 10 ⁻¹³ (300/T.) ^{0.5}	$(R415)$ NO ₂ + O ₁ \rightarrow O ₁ + NO ₂	$2 \times 10^{-13} (300/T_s)^{0.5}$	$(R478)$ OH ⁺ + OH ⁻ \rightarrow OH + OH	$2 \times 10^{-13} (300/T_z)^{0.5}$	$(R544)$ $O + O_2 + M \rightarrow O_3 + M$	$3.4 \times 10^{-46} (300/T_e)^{1.2}$	$(R607)$ H + HO ₂ \rightarrow OH + OH	$4.2 \times 10^{-56} \exp(-950/T_{\rm g})$
$(R30)$ $e + O^* + M \rightarrow O + M$	$3.12 \times 10^{-15} / T_a^{1.5}$	(R91) $O_{1}^{+} + O_{2}(a^{1}\Delta) \rightarrow O_{2} + O_{3} + e$	2×10^{-16}	$(R157)$ N ₄ [*] + O ₂ \rightarrow O ₂ [*] + N ₂ + N ₂	2.4×10^{-16}	$(R221)$ N ₂ O [*] + O ₂ \rightarrow NO [*] + NO ₂	4.59×10^{-17}	$(R287)$ $O^{+}_{+}O^{-}_{-} \rightarrow O + O + O$	1×10^{-13}	$(R350)$ N $_{1}O^{*} + NO_{1} \rightarrow NO_{1} + N_{1} + O$	1×10^{-13}	$(R416)$ $NO_2^+ + O_3^- \rightarrow O_3 + N + O_2$	1×10^{-13}	$(R479)$ OH [*] + OH ⁻ \rightarrow OH + O + H	1×10^{-13}	$(R545)$ $O + O_3 \rightarrow O_2 + O_2$	$8 \times 10^{-18} \exp(-2060/T_{g})$	$(R608)$ H + HNO \rightarrow NO + H ₂	$3 \times 10^{-17} \exp(-500/T_g)^2$
(R31) $e + O_2^* \rightarrow O + O$	$1.68 \times 10^{-11}/T_{c}^{0.7}$	(R92) $O_2^- + H \rightarrow HO_2 + e$	1.4×10^{-15}	$(R158)$ $N_4^a + H_2 \rightarrow H_2^a + N_2 + N_2$	$3 \times 10^{-16} \exp(-1800/T_g)$	$(R222)$ N ₂ O [*] + O ₂ \rightarrow O [*] ₂ + N ₂ O	2.24×10^{-16}	$(R288)$ $O_2^+ + O^- \rightarrow O + O_2$	$2 \times 10^{-13} (300/T_g)^{0.5}$	(R351) $N_2O^+ + NO_1^- \rightarrow NO_1 + N_2O$	$2 \times 10^{-13} (300/T_s)^{0.3}$	$(R417)$ NO ₂ ⁺ + O ₄ ⁻ \rightarrow O ₂ + O ₂ + NO ₂	1×10^{-13}	$(R480)$ $H_2O^* + N_2O^- \rightarrow N_2O + H_2O$	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R546)$ O + NO + M \rightarrow NO ₂ + M	$1 \times 10^{-61} (300/T_g)^{1.6}$	$(R609)$ H + HNO ₂ \rightarrow NO ₂ + H ₂	$2 \times 10^{-17} \exp(-3700/T_{\pm})$
$(R32)$ $e + O_2^* \rightarrow O + O('D)$	$1.24 \times 10^{-11}/T_{0.0}^{0.0}$	$(R93)$ $O_3^- + O \rightarrow O_2 + O_2 + e$	3×10^{-16}	$(R159)$ N ₄ [*] + H ₂ O \rightarrow H ₂ O [*] + N ₂ + N ₂	3 × 10 ⁻¹⁵	$(R223)$ NO ⁴ + N ₂ O ₅ \rightarrow NO ¹ ₂ + NO ₂ + NO ₂	5.9×10^{-16}	$(R289)$ $O_1^+ + O_2^- \rightarrow O_2 + O_2$	$2 \times 10^{-11} (300/T_g)^{0.5}$	$(R352)$ $N_2O^* + NO_3 \rightarrow NO_3 + N_2 + O$	1×10^{-13}	$(R418)$ NO ⁺ + H ⁻ \rightarrow H + NO ₂ (R418) NO ⁺ + H ⁻ \rightarrow H + NO ₂	$2 \times 10^{-10} (300/T_g)^{10}$	$(R481)$ $H_2O^* + N_2O^* \rightarrow N_2O + OH + H$	1 × 10 ⁻⁰	$(R547)$ $O + NO_2 \rightarrow NO + O_2$	$6.5 \times 10^{-6} \exp(120/T_g)$	$(R610)$ H + HNO ₃ \rightarrow NO ₂ + H ₂ O (R611) H \rightarrow OH \rightarrow H \rightarrow H \rightarrow	$1.39 \times 10^{-17} (T_g/298)^{-17} \exp(-3160/T_g)$
$(R33) = e + O_2 + M \rightarrow O_2 + M$	$3.12 \times 10^{-10}/T_{1.0}^{1.0}$	$(R94)$ $O_3^- + O_2 \rightarrow O_3 + O_2 + e$	2.3×10^{-17}	$(R160)$ O [*] + N + M \rightarrow NO [*] + M	1 × 10 ⁻⁴	$(R224)$ NO ⁴ + O ₃ \rightarrow NO ⁴ ₂ + O ₂	1 × 10 ⁻²¹	$(R290)$ $O_{2}^{*} + O_{2}^{-} \rightarrow O_{2} + O + O$	1×10^{-10}	$(R353)$ N ₂ O ⁺ + O ⁻ \rightarrow O + N ₂ O	$2 \times 10^{-11} (300/T_g)^{0.5}$	$(R419)$ NO: $+H^- \rightarrow H+N+O_2$ (R419) NO: $+OH^- \rightarrow OH+NO_2$	1 × 10 ⁻¹⁰	$(R482)$ $H_2O^* + NO^- \rightarrow NO + H_2O^-$ $(R482)$ $H_2O^* + NO^- \rightarrow NO + OH + H_2O^-$	$2 \times 10^{-11} (500/T_g)^{-1}$	$(R548)$ $O + NO_2 + M \rightarrow NO_3 + M$ $(R548)$ $O + NO_2 + O + NO_3$	$9 \times 10^{-10} (500/T_g)^{-1}$	$(R011) H_2 + OH \rightarrow H + H_2O$	$X_2 \times 10^{-11} \exp(-2000/T_g)$
$(RS4) = e + O_4 \rightarrow O_2 + O_2$ $(RS4) = e + O_4 \rightarrow O_2 + O_2$	2.42 × 10 - 77	$(R95)$ $O_3^- + O_3 \rightarrow O_2 + O_2 + O_2 + e$	3 × 10 ***	$(R(01))$ $O + N_1 + M \rightarrow NO + N + M$	6 × 10 ··· (300/ 1g)*	$(R225)$ NO + N + M \rightarrow N ₂ O + M (R225) NO + N + M \rightarrow N ₂ O + M	$1 \times 10^{-10} (300/T_g)$	$(R291)$ $O_1^{\circ} + O_1^{\circ} \rightarrow O_3 + O_2$	$2 \times 10^{-11} (500/T_g)^{-11}$	$(R354)$ N ₂ O [*] + O [*] \rightarrow O + N ₂ + O	1 × 10 ⁻¹³	$(R420)$ $R05 + OH \rightarrow OH + N + O$	1 ~ 10-0	$(R(H))$ $H_0^{\circ} + NO^{\circ} \rightarrow NO_{\circ} + H_0^{\circ}$	2 ~ 10 ⁻¹¹ (300 (T) ¹³	(RS6) O H M OH M	162 - 10-10	$(R012)$ $OH + OH + M \rightarrow H_{-}O_{+} + M$	6.9 × 10 ⁻⁶ (7 (300) ⁻¹³
$(R36)$ $s + N0^{\circ} \rightarrow N + 0$	107 - 10-11 (70.8	$(R95)$ NO + M \rightarrow NO + M + e (R97) NO - (NO + NO + NO + e	5 - 10 ⁻¹⁸	$(R162) = 0^+ + 0^+ + 0^- + 0^+ + 0^-$	2.1 × 10 ⁻¹⁷ (300/7) ⁰³	$(R220)$ NO + $N_2O \rightarrow NO_2 + N_2$ (R227) NO + NO - NO + NO	2.8 × 10 ···	$(R292)$ $O_1^++O_1^-\rightarrow O_3^++O^++O^-$ $(R292)$ $O_1^++O_2^-\rightarrow O_3^-+O_2^-+O_2^-$	1 × 10-11	$(R355)$ N ₂ O ⁺ + O ₂ ⁻ \rightarrow O ₂ + N ₂ O $(R356)$ N O ⁺ + O ⁻ \rightarrow O + N + O	2 × 10 ⁻¹⁰ (500/7 _g) ⁻¹⁰	$(R427)$ H ⁺ + N-O ⁻ \rightarrow N-O + H	$2 \times 10^{-11} (300/T_{*})^{0.5}$	$(R485)$ H $_{1}O^{+} + NO_{1} \rightarrow NO_{2} + OH + H$	1 × 10 ⁻¹³	(R551) $0+0H \rightarrow H+0$	$2.2 \times 10^{-17} \exp(-350/T)$	(R614) $OH + HO_2 \rightarrow O_2 + H_2O_3$	$4.8 \times 10^{-17} \exp(250/T_{\odot})$
$(R37)$ $e + NO^{*} \rightarrow N(^{2}D) + O$	4.28 × 10-11/T ^{0.85}	(R98) $NO^- + N_*O \rightarrow NO + N_*O + \sigma$	51 × 10-18	$(R164)$ $O^+ + O_1 \rightarrow O^+ + O_2$	1 × 10 ⁻³⁶	$(R228)$ NOT \neq NO ₂ \rightarrow NO ₂ \neq NO	3 × 10 ⁻¹⁸	$(R290)$ $O^{\dagger} + N_{1}O^{-} \rightarrow N_{1}O + O_{2}$	2 × 10-11 (300/T)15	(R357) N=0 ⁺ + 0 ⁻ - + 0 + N=0	2 - 10-11 (100/17)03	$(R423)$ H ⁺ + NO ⁻ \rightarrow NO + H	$2 \times 10^{-11} (300/T_{*})^{0.5}$	$(R486)$ $H_2O^+ + NO_1^- \rightarrow NO_1 + H_2O$	$2 \times 10^{-13} (300/T_c)^{5.5}$	$(R552)$ $O + H_1O_1 \rightarrow OH + HO_1$	$3.3 \times 10^{-17} \exp(-2950/T_{*})$	$(R615)$ OH + H ₂ O ₂ \rightarrow HO ₂ + H ₂ O	$2.9 \times 10^{-18} \exp(-160/T_e)$
$(R38)$ e + NO [*] + M \rightarrow NO + M	$3.12 \times 10^{-15}/T_{1.5}^{1.5}$	(R99) $NO^- + H_2 \rightarrow NO + H_2 + e$	2.3×10^{-19}	$(R165)$ O [*] + N(² D) \rightarrow N [*] + O	1.3×10^{-16}	$(R229)$ NO ⁻ + O ₁ \rightarrow O ₁ + NO	5 × 10 ⁻¹⁸	$(R295)$ $O_{7}^{+} + N_{7}O^{-} \rightarrow N_{7}O + O + O$	1×10^{-13}	(R358) $N_2O^+ + O_2^- \rightarrow O_3 + N_3 + O_4$	1 × 10 ⁻¹¹	$(R424)$ H ⁴ + NO ₂ ⁻ \rightarrow NO ₂ + H	$2 \times 10^{-11} (300/T_t)^{0.5}$	$(R487)$ H ₂ O ⁺ + NO ₁ ⁻ \rightarrow NO ₃ + OH + H	1×10^{-13}	$(R553)$ O + HO ₂ \rightarrow OH + O ₂	$8.3 \times 10^{-17} \exp(-500/T_{e})$	(R616) $OH + HNO \rightarrow NO + H_2O$	$8 \times 10^{-17} \exp(-500/T_g)$
(R39) e + NO ⁴ ₅ → NO + O	$3.46 \times 10^{-12}/T_{0.5}^{0.5}$	$(R100)$ NO $_{2}^{-}+O \rightarrow NO_{1}+e$	1×10^{-18}	$(R166)$ $O^* + NO \rightarrow NO^* + O$	1×10^{-18}	$(R230)$ NO ⁻ + O ₁ \rightarrow O ₁ ⁻ + NO	3×10^{-16}	$(R296)$ O ₂ + NO ⁻ \rightarrow NO + O ₂	$2 \times 10^{-13} (300/T_s)^{0.5}$	(R359) $N_2O^+ + O_2^- \rightarrow O_2 + O_2 + N_2O$	1×10^{-13}	$(R425)$ H [*] + NO ₃ ⁻ \rightarrow NO ₃ + H	$2 \times 10^{-11} (300/T_{t})^{63}$	$(R488)$ H ₂ O ⁺ + O ⁻ \rightarrow O + OH + H	1×10^{-13}	$(R554)$ O + HNO \rightarrow OH + NO	5.99 × 10 ⁻¹⁷	$(R617)$ OH + HNO ₂ \rightarrow NO ₂ + H ₂ O	$1.8 \times 10^{-17} \exp(-390/T_{f})$
$(R40)$ $e + H_2^a \rightarrow H + H$	$1.86 \times 10^{-11} / T_{e}^{0.61}$	$(R10)1$ $NO_2^+ + N \rightarrow N_2 + O_2 + e$	1×10^{-16}	$(R167)$ O [*] + NO \rightarrow O [*] ₂ + N	3×10^{-18}	$(R231)$ NO ⁻ + O \rightarrow O ⁻ + NO	3 × 10 ⁻¹⁶	$(R297)$ O ⁺ + NO ⁻ \rightarrow NO + O + O	1×10^{-13}	$(R360)$ N ₂ O ⁺ + H ⁻ \rightarrow H + N ₂ O	$2 \times 10^{-13} (300/T_s)^{0.3}$	$(R426)$ H ⁺ + O ⁻ \rightarrow O + H	$2 \times 10^{-13} (300/T_g)^{0.3}$	$(R489)$ $H_2O^* + O^- \rightarrow O + H_2O$	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R555)$ O + HNO ₂ \rightarrow NO ₂ + OH	$2 \times 10^{-17} \exp(-3000/T_g)$	$(R618)$ OH + HNO ₃ \rightarrow NO ₃ + H ₂ O	$1.5 \times 10^{-20} \exp(650/T_g)$
$(R41)$ $e + H_3^* \rightarrow H + H_2$	5.20 × 10 ⁻¹¹ /T ^{0.5}	$(R102)$ NO ₃ ⁻ + O \rightarrow NO ₂ + O ₂ + e	1×10 ⁻¹⁸	$(R168)$ O [*] + N ₂ O \rightarrow N ₂ O [*] + O	6.3 × 10 ⁻¹⁰	$(R232)$ NO ₂ [*] + NO \rightarrow NO [*] + NO ₂	2.75×10^{-16}	$(R298)$ $O_2^* + NO_2^- \rightarrow NO_2 + O_2$	$2 \times 10^{-13} (300/T_g)^{13}$	$(R361)$ N ₂ O ⁺ + H ⁻ \rightarrow H + N ₂ + O	1×10^{-13}	$(R127)$ H [*] + O ₂ ⁻ \rightarrow O ₂ + H	$2 \times 10^{-11} (300/T_{f})^{10}$	$(R490)$ $H_2O^* + O_2 \rightarrow O_2 + OH + H$	1 × 10 ⁻¹⁰	$(R556)$ $O(^{\circ}D) + O_2 \rightarrow O + O_2$	$6.4 \times 10^{-10} \exp(67/T_{\rm g})$	$(Rb19)$ HO ₂ + HO ₂ \rightarrow H ₂ O ₂ + O ₂	$2.2 \times 10^{-6} \exp(600/T_{g})$
$(R42)$ $e + H_1^* \rightarrow H + H + H$	$1.14 \times 10^{-11}/T_{e}^{-11}$	$(R103)$ NO ₃ ⁻ + N \rightarrow N ₂ + O ₃ + e	1 × 10 ⁻¹⁰	$(R169)$ O [*] + N ₂ O \rightarrow NO [*] + NO	2.3 × 10 ⁻¹⁰	$(R233)$ NO ₂ + N ₂ O ₅ \rightarrow NO ₃ + NO ₃ + NO	7 × 10 ⁻¹⁵	$(R299)$ $O_2^+ + NO_2^- \rightarrow NO_2 + O + O$	1×10^{-10}	$(R362)$ N ₂ O ⁺ + OH ⁻ \rightarrow OH + N ₂ O	$2 \times 10^{-13} (300/T_b)^{0.3}$	$(B128)$ H ⁺ + O ₁ ⁻ \rightarrow O ₁ + H $(B420)$ H ₄ + O ₂ ⁻ \rightarrow O ₁ + O ₂ + H	$2 \times 10^{-10} (300/T_g)^{10}$	$(R491)$ $H_2O^+ + O_2^- \rightarrow O_2^- + H_2O^-$ $(R497)$ $H_2O^+ + O_2^- \rightarrow O_2^- + OH + H_2O^-$	2 × 10 - (500/ 1g)-	$(R557)$ $O(D) + O \rightarrow O + O$ (R558) $O(D) + O (alb) + O + O$	8 × 10-17	$(R620)$ $HNO + O_2 \rightarrow NO + HO_2$ $(R621)$ $HNO + O_2 \rightarrow NO + OH$	5.25 × 10 ⁻¹¹ exp(-1510/7 _g)
$(R43) = + H_2O^2 \rightarrow OH + H_2O^2$	2.73 × 10 - 7 / 7	$(R104)$ H + $O_2 \rightarrow HO_2 + e$	1.2 × 10 ⁻¹⁵	$(R(N)) \rightarrow (R_1 + R_2) \rightarrow (R_1 + R_2)$	2 × 10 ···	$(R234)$ NO ₂ + NO \rightarrow NO + NO ₂	2.75 × 10	$(R300)$ $O_1^{\circ} + NO_1^{\circ} \rightarrow NO_1 + O_2^{\circ}$	2×10 (500/7g)	$(R363)$ N ₂ O [*] + OH [*] \rightarrow OH + N ₂ + O	1×10^{-13}	$(R429)$ $H^+ + H^- + H^- H^-$	2 - 10-11 (200 (7) 55	$(R/32)$ $H_0^{*} + 0^{*} \rightarrow 0 + H_0^{*}$	2 × 10 ⁻¹³ (300 (T) ¹³	$(R50) = O(D) + O_2(a^2A) + O + O_2$	1 - 10-15	(R621) HNO+ HNO N-O+ H-O	$1.4 \times 10^{-21} \exp(-1600/T)$
$(R44) = e + H_2O^+ \rightarrow O + H_2$ $(R45) = e + H_2O^+ \rightarrow O + H + H_2$	1.37 × 10 - 17 (703	$(R105)$ $H^- + H \rightarrow H_2 + e$ (R105) $OH^- + O \rightarrow HO_2 + e$	2 × 10 ⁻¹⁸	$(R171)$ $O^{+}NO_{2} \rightarrow NO^{+}+O_{2}$ $(R172)$ $O^{+}+NO_{2} \rightarrow NO^{+}+O_{2}$	1.6 × 10 ⁻¹⁵	$(R235)$ $NO_2 + NO_2 \rightarrow NO_3 + NO_4$ $(R235)$ $NO_3 + NO_4 \rightarrow NO_5 + NO_5$	4 × 10 ···	(R307) O [*] + H [*] -= H + O	2 × 10 ⁻¹¹ (300/T) ^{0.5}	(0.364) N ₂ + N ₂ O ⁻ \rightarrow N ₂ O + N ₂ + N (0.364) N ₂ + N ₂ O ⁻ \rightarrow N ₂ O + N ₂ + N	1 × 10 ⁻¹³	$(R431)$ H ⁺ + OH ⁻ \rightarrow OH + H	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R494)$ $H_0O^* + O_1^- \rightarrow O_1 + O_2 + H_0O$	1 × 10 ⁻¹¹	$(R560)$ $O(D) + O_2 \rightarrow O + O_2(a H)$ (R560) $O(D) + O_2 \rightarrow O + O + O_3$	1.2 × 10 ⁻¹⁸	(R623) $HNO_1 + HNO_2 \rightarrow NO + NO_2 + H_2O_3$	1 × 10 ⁻³⁶
$(R46)$ $c+H(0^* \rightarrow 0H+H+H)$	5.46 × 10-12/703	$(R107)$ $OH^- + H \rightarrow H_{-}O + e$	1.8 × 10-15	$(R173)$ $O^+ + H \rightarrow H^+ + O$	6.8 × 10 ⁻³⁶	$(R237)$ NO: $A O_1 \rightarrow NO: A O_2$	1.8 × 10 ⁻¹²	$(R303)$ $O(+H) \rightarrow H+O+O$	1 × 10-11	$(R360)$ $N_1^+ + NO^- \rightarrow NO^- + N^- + N^-$	1 - 10-11	$(R432)$ H ⁺ + N ₂ O ⁻ \rightarrow N ₂ O + H ₂	$2 \times 10^{-13} (300/T_{*})^{0.5}$	$(R495)$ $H_2O^* + H^- \rightarrow H + H_2O$	$2 \times 10^{-11} (300/T_c)^{1.5}$	$(R561)$ $O(^{1}D) + O_{2} \rightarrow O_{2} + O_{3}$	1.2×10^{-16}	$(R624)$ HNO ₂ + HNO ₃ \rightarrow NO ₂ + NO ₂ + H ₂ O	1.6×10^{-23}
$(R47)$ $e+e+N^* \rightarrow N+e$	$1 \times 10^{-31} (T_s/T_s)^{4.3}$	$(R108)$ N ⁺ + N + M \rightarrow N ⁺ + M	1×10^{-41}	$(R174)$ O ⁴ + H ₂ \rightarrow OH ⁴ + H	1.7×10^{-15}	(R238) NO: $+H \rightarrow OH^- + NO$	4×10^{-16}	$(R304)$ $O_{1}^{+} + OH^{-} \rightarrow OH + O_{2}$	$2 \times 10^{-11} (300/T_c)^{0.3}$	$(R367)$ N ⁺ + NO ₇ \rightarrow NO ₄ + N ₂ + N	1 × 10 ⁻¹³	$(R433)$ H ⁺ ₂ + N ₂ O ⁻ \rightarrow N ₂ O + H + H	1×10^{-13}	$(R496)$ $H_2O^+ + H^- \rightarrow H + OH + H$	1×10^{-13}	$(R562)$ $O(^1D) + N_2 \rightarrow O + N_2$	$1.8 \times 10^{-17} \exp(107/T_s)$		
$(R48)$ $e + e + N_2^* \rightarrow N_2 + e$	$1 \times 10^{-31} (T_g/T_s)^{4.5}$	$(R109)$ N ⁺ + N ₂ + M \rightarrow N ⁺ ₃ + M	4.6×10^{-41}	$(R175)$ O [*] + OH \rightarrow OH [*] + O	3.3×10^{-16}	$(R239)$ NO ₁ ⁻ + N ₂ O \rightarrow NO ₁ ⁻ + N ₂	5 × 10 ⁻¹⁹	$(R305)$ O ₂ + OH ⁻ \rightarrow OH + O + O	1×10^{-13}	$(R368)$ N ₁ + O ⁻ \rightarrow O + N ₂ + N	1×10^{-10}	$(R434)$ $H_2^2 + NO^- \rightarrow NO + H_2$	$2 \times 10^{-11} (300/T_g)^{0.5}$	$(R497)$ $H_2O^4 + OH^- \rightarrow OH + H_2O$	$2 \times 10^{-11} (300/T_g)^{0.5}$	$(R563)$ $O(^{1}D) + N_{2} + M \rightarrow N_{2}O + M$	9 × 10 ⁻⁴⁹		
$(R49)$ $e + e + O^* \rightarrow O + e$	$1 \times 10^{-31} (T_g/T_s)^{4.5}$	$(R110)$ N [*] + N ₂ O \rightarrow NO [*] + N ₂	5.5 × 10 ⁻¹⁶	$(R176)$ O ⁴ + OH \rightarrow O ⁴ ₂ + H	3.6×10^{-10}	$(R240)$ NO ₂ ⁻ + HNO ₃ \rightarrow NO ₃ ⁻ + HNO ₂	1.6×10^{-13}	$(R306)$ $O_4^+ + O^- \rightarrow O + O_2 + O_2$	1×10^{-13}	$(R369)$ $N_3^2 + O_2^- \rightarrow O_2 + N_2 + N$	1×10^{-13}	$(R435)$ H [*] ₂ + NO ⁻ \rightarrow NO + H + H	1 × 10 ⁻¹³	$(R498)$ $H_2O^+ + OH^- \rightarrow OH + OH + H$	1 × 10-11	$(R564)$ $O(^{1}D) + N_2O \rightarrow N_2 + O_2$	4.4×10^{-11}		
$(R50)$ $e + e + O_2^2 \rightarrow O_2 + e$	$1 \times 10^{-11} (T_{\rm f}/T_{\rm s})^{-1}$	$(R111)$ N ⁺ + NO \rightarrow NO ⁺ + N	4.72×10^{-10}	$(R177)$ $O^* + H_2O \rightarrow H_2O^* + O$	3.2×10^{-5}	$(R241)$ NO ₃ + NO \rightarrow NO ₂ + NO ₂	3 × 10-4	$(R307)$ $O_4^* + O_2^- \rightarrow O_2 + O_2 + O_2$	1 × 10-3	$(R370)$ N [*] ₃ + O [*] ₃ \rightarrow O ₃ + N ₂ + N	1 × 10 ⁻¹⁰	$(R430)$ $H_2 + NO_2 \rightarrow NO_2 + H_2$ $(R430)$ $H_2 + NO_2 \rightarrow NO_2 + H_2$	$2 \times 10^{-11} (300/T_g)^{10}$	$(R_{4})^{(0)} \rightarrow R_{1}0^{(0)} \rightarrow R_{2}0^{(0)} + R_{$	1 - 10-11	(0.56) $O(D) + N_2O \rightarrow NO + NO$	1.2 × 10		
$(RS1) = e + e + NO^* \rightarrow NO + e$	1 × 10 ⁻¹⁰ (T _e /T _e) ⁻¹⁰	$(R112)$ N ⁺ + NO \rightarrow N ⁺ + O $(R112)$ N ⁺ + NO \rightarrow O ⁺ + N	8.33 × 10-5	$(R1/8)$ $O_2^++O_2^-+M \rightarrow O_4^++M$	$5.5 \times 10^{-10} (300/T_g)^{17}$	$(R242)$ H [*] + 0 \rightarrow 0 [*] + H	3.8 × 10-13	$(R308)$ $O_4^2 + O_5^- \rightarrow O_3 + O_2 + O_2^-$ (R308) $O_4^2 + O_5^- \rightarrow O_3 + O_2 + O_2^-$	1 × 10 ⁻¹³	$(R371)$ N ₁ [*] + O ₄ [*] \rightarrow O ₂ + O ₂ + N + N ₂	1 × 10-0	$(B(35))$ $H_2^+ + NO_2^- \rightarrow NO_2^- + H^+ H^-$ $(B(35))$ $H_2^+ + NO_2^- \rightarrow NO_2^- + H_2^-$	2 × 10 ⁻¹³ (300/T) ⁰³	(R501) $H_{*}O^{+} + NO^{-} \rightarrow NO_{*} + H_{*}O + H$	1 × 10-13	$(P567)$ $O(D) + NO \rightarrow O + NO$	14 × 10-3		
$(RS2) = e + e + n^{-} \rightarrow H + e$ $(RS2) = e + e + n^{-} \rightarrow H + e$	1 × 10 (1/14)	(B114) $N^* + NO \rightarrow O^* + N_2$	2 - 10-16	$(R180)$ $O^{*}_{*} + N \rightarrow NO^{*}_{*} + NO$	1 - 10-2	(B340) H*+NO + NO*+H	1.0 - 10-15	$(0,0,0)$ $O_4 + O_4 \rightarrow O_2 + O_2 + O_2 + O_2$	1 - 10-12	(0.512) $N_3 + H \rightarrow H + N_2 + N$	1 × 10 -0	$(R439)$ H ⁺ + NO ₂ \rightarrow NO ₂ + H + H	1 × 10-11	$(R502)$ $H_1O^* + NO_7 \rightarrow NO_1 + H_2O + H_2O_7$	1 × 10 ⁻¹³	$(P_{2}(8) = O(^{\dagger}D) + H_{2} \rightarrow OH + H_{2}$	1.1 × 10 ⁻³⁸		
$(P51)$ as as $OH^+ \rightarrow OH + a$	1 - 10-E (T (T)43	$(R114)$ $N^+ + NO_1 \rightarrow NO_2^+ + NO_2^-$	5 - 10-15	(P181) Of + N-Or -> NO(+ NO++Or	N N ~ 10 ⁻¹⁶	$(P_2 M_2)$ $H^+ + H_1 + M_2 \rightarrow H^+ + M_2$	3.1 - 10-4	$(R_1)_0 \rightarrow N_1 \rightarrow N_2 \rightarrow 0_2 \rightarrow 0_2$ $(R_1)_0 \rightarrow N_2 \rightarrow N_2 \rightarrow 0_2$	1 - 10-11	$(R375)$ $N_{2}^{+} + N_{1}O^{-} \rightarrow N_{1}O + N_{2} + N_{1}O^{-}$	1 - 10-13	$(R440)$ $H^{+}_{+} + \Omega^{-}_{-} \rightarrow \Omega_{+} H_{+} H_{-}$	1 × 10 ⁻¹³	$(R503)$ $H_1O^+ + O^- \rightarrow O + H_1O + H$	1 × 10 ⁻¹³	$(R569)$ $O(^{1}D) + H_{2}O \rightarrow OH + OH$	2.2×10^{-18}		
(R55) $e+e+H_2O^* \rightarrow H_2O+e$	$1 \times 10^{-11} (T_c/T_c)^{4.5}$	(B116) $N^* + \Omega \rightarrow \Omega^* + N$	1 × 10 ⁻¹⁸	$(R182)$ Ot + NO \rightarrow NO [*] + O ₁	4.6×10^{-16}	$(R246)$ H [*] + H $O \rightarrow$ H O + H	8.2×10^{-15}	$(R312)$ $O_2^+ + NO_3^- \rightarrow NO_3^- + O_3^- + O_3^-$	1 × 10 ⁻¹¹	$(R375)$ N ² + NO ² \rightarrow NO + N ₂ + N ₂	1 × 10 ⁻¹³	$(R441)$ $H_1^+ + O^- \rightarrow O + H_2$	$2 \times 10^{-13} (300/T_s)^{0.5}$	(R504) $H_1O^+ + O_2^- \rightarrow O_2 + H_2O + H$	1×10^{-13}	$(R570)$ $O_2(a^3\Delta) + O_2 \rightarrow O_2 + O_2$	$3.8 \times 10^{-24} \exp(-205/T_e)$		
$(R56)$ $e+O+O_2 \rightarrow O^-+O_2$	1×10-40	$(R117)$ N ⁺ + O + M \rightarrow NO ⁺ + M	1 × 10 ⁻⁴¹	$(R183)$ O [†] + NO ₂ \rightarrow NO [†] + O ₂	6.6×10^{-16}	$(R247)$ H ⁻ + N ₂ O \rightarrow OH ⁻ + N ₂	1.1×10^{-15}	$(R313)$ $O_1^2 + NO_1^2 \rightarrow NO_1 + O_2 + O_2$	1×10^{-11}	$(R376)$ N ² + NO ₅ \rightarrow NO ₅ + N ₅ + N ₅	1 × 10 ⁻¹³	$(R442)$ H ⁺ ₂ + O ⁻ ₂ \rightarrow O ₂ + H + H	1×10^{-13}	$(R505)$ $H_2O^4 + O_3^- \rightarrow O_3 + H_2O + H$	1 × 10 ⁻¹¹	$(R571)$ $O_2(a^{\dagger}\Delta) + O_3 \rightarrow O + O_2 + O_2$	$5.2 \times 10^{-17} \exp(-2840/T_s)$		
(R57) $e+O+O_2 \rightarrow O_2^-+O$	1×10^{-41}	$(R118)$ N [*] + O ₂ \rightarrow NO [*] + O	2.7×10^{-16}	$(R184)$ $O_2^{*} + NO_2 \rightarrow NO^{*} + O_3$	1×10^{-17}	$(R248)$ H ⁻ + NO ₂ \rightarrow NO ₂ ⁻ + H	2.9×10^{-15}	$(R314)$ $O_2^a + H^- \rightarrow H + O_2 + O_2$	1×10^{-11}	$(R377)$ N ₁ + NO ₁ \rightarrow NO ₁ + N ₂ + N ₂	1×10^{-13}	$(R443)$ $H_2^+ + O_2^- \rightarrow O_2 + H_2$	$2 \times 10^{-13} (300/T_g)^{0.5}$	$(R506)$ $H_3O^4 + O_6^- \rightarrow O_2 + O_2 + H_2O + H_3O$	1 × 10 ⁻¹¹	$(R572)$ $O_2(a^{\dagger}\Delta) + M \rightarrow O_2 + M$	8×10^{-23}		
$(R58)$ $e + O_2 + O_2 \rightarrow O_2^- + O_2$	$1.4 \times 10^{-41} T_t / T_s \exp(-600 / T_t) \times \exp[700(T_s - T_t) / (T_s T_t)]$	(R119) $N^* + O_2 \rightarrow O^* + NO$	2.8×10^{-12}	$(R185)$ $O_8^+ + O \rightarrow O_2^+ + O_3$	3×10^{-18}	$(R249)$ H ⁻ + H ₂ O \rightarrow OH ⁻ + H ₂	3.8×10^{-15}	$(R315)$ $O_4^+ + OH^- \rightarrow OH + O_2 + O_2$	1×10^{-13}	$(R378)$ $N_8^{\pm} + O^{\pm} \rightarrow O + N_2 + N_2$	1 × 10 ⁻¹³	$(R444)$ $H_2^* + O_3^- \rightarrow O_3 + H + H$	1 × 10 ⁻¹³	$(HO07)$ $H_0O^* + H^- \rightarrow H + H_2O + H$	1 × 10 ···	$(R573)$ $O_2(a^{\dagger}\Delta) + NO \rightarrow O_2 + NO$	2.5×10^{-11}		
$(R59)$ $e + O_2 + N_2 \rightarrow O_2 + N_2$	$1.1 \times 10^{-6} (T_g/T_s)^2 \exp(-70/T_g) \times \exp[1500(T_s - T_g)/(T_sT_g)]$	$(R120)$ N ⁺ + O ₂ \rightarrow O ⁺ ₂ + N	3×10^{-16}	$(R186)$ $O_4^* + O_2 \rightarrow O_2^* + O_2 + O_2$	$3.3 \times 10^{-12} (300/T_g)^4 \exp(-5030/T_g)$	$(R250)$ $H_2^1 + O_2 \rightarrow O_2^1 + H_2$	7.83×10^{-16}	$(R316)$ N ⁴ + N ₂ O ⁻ \rightarrow N ₂ O + N	$2 \times 10^{-11} (300/T_g)^{3.5}$	$(R379)$ N ₄ [*] + O ₂ ⁻ \rightarrow O ₂ + N ₂ + N ₂	1×10^{-10}	$(R445)$ $H_2^* + O_3^- \rightarrow O_3 + H_2$	$2 \times 10^{-11} (300/T_l)^{15}$	$(RS00)$ $H_1O^++OH^-\rightarrow OH^+H_2O^+H$ (RS00) $N + N + M - N_2 + M$	8.3 - 10 ^{-#} mo(500(T))	$(R574)$ $O_2(a^*\Delta) + N_2 \rightarrow O_2 + N_2$	1.5 × 10 ⁻¹⁴		
$(R00) = e + O_2 \rightarrow O^- + O$	$2.03 \times 10^{-m}e^{-5.03} \exp(-5.05/e)$	$(R121)$ N [*] + O ₃ \rightarrow NO [*] + O ₂	5 × 10	$(R187)$ $O_{2}^{*} + NO \rightarrow NO^{*} + O_{2} + O_{2}$	6.80 × 10 ***	$(R251)$ $H_1^{i} + H \rightarrow H^{i} + H_2$	0.4 × 10 ⁻¹⁴	$(R517)$ N [*] + NO [*] \rightarrow NO + N	$2 \times 10^{-3} (300/T_f)^{13}$	$(R380)$ $N_8^* + O_3^- \rightarrow O_3 + N_2 + N_2$	1 × 10 ⁻¹⁰	$(R0+0)$ $H_2 + O_4 \rightarrow O_2 + O_2 + H_2$	2 - 10 ⁻¹¹ (200 (7 10)	$(P510)$ N+NO \rightarrow N+O	$2.1 \times 10^{-11} exp(100/T)$	(0.575) $O_1 + NO \rightarrow NO_2 + O_2$	1.6 × 10 exp(-1370/T _s)		
$(R01)$ $e + O_2 \rightarrow O_2^-$	$9.72 \times 10^{-1}e^{-10} \exp(-14.2/e)$ for $e > 1.1$	$(R122)$ N [*] + OH \rightarrow OH [*] + N	3.4 × 10 ***	$(R1M) O_2 + RO_2 \rightarrow NO_2^* + O_2 + O_2$	S × 10 ⁻¹⁰	(R_2S_2) $H_1^* + H_2 \rightarrow H_1^* + H$	2 × 10 10	$(K318)$ $N^* + NO_2 \rightarrow NO_2 + N$	2 × 10-3 (300/T,)13	$(R381)$ $N_4^{*} + O_4 \rightarrow O_2 + O_2 + N_1 + N_2$	1 × 10 ⁻¹⁰	(R_{++1}) $R_2 + R_2 \rightarrow H + H_2$ (R_{++1}) $H^+ + H^- \rightarrow H + H_2$	1 × 10 ⁻¹¹ (300/T _g) ⁻¹	(P511) N+N0: -> N+0+0	$5.8 \times 10^{-3} ean(220/T)$	$(R570)$ $O_1 + RO_2 \rightarrow NO_1 + O_2$ (R577) $O_2 + M \rightarrow O_2 + O_3$	$1.4 \times 10^{-10} \exp(-2470/T_{g})$ $3.92 \times 10^{-10} \exp(-11.000/T_{g})$		
(R62) = + (0; -> (0; + (0;	1 - 10-11	$(R123)$ N ⁺ + OH \rightarrow NO ⁺ + H	3.4 × 10-1	(P190) $O^- + O_2 + M \rightarrow O_3 + M$	1 ~ 10-14	(P_2S_1) $H_1^+ H_2O_2 + H_3O^+ + H_2$	3.86 - 10-13	(P320) $N^* + \Omega^- \rightarrow \Omega + N$	2 ~ 10-11 (300/7.123	$(R_1 R_2)$ $N_2^+ + OU^- \rightarrow H + N_2 + N_2$ $(R_2 R_2)$ $N_2^+ + OU^- \rightarrow OU + N_1 + N_2$	1 - 10-13	(R449) H ¹ + OH ⁻ -> OH + H ²	$2 \times 10^{-11} (300/T_{*})^{0.5}$	$(R512)$ N+NO ₁ \rightarrow N ₂ +O+O	9.1 × 10-19	(R578) 01 + H => 0H + 01	$2.8 \times 10^{-17} (T_{*}/300)^{0.25}$		
(1002) 2220 20 20	1 × 10	$(R124)$ N ⁺ + H ₂ O \rightarrow H ₂ O ⁺ + N (R125) N ⁺ + H ₂ O \rightarrow NO ⁺ + H ₂	21 - 10-16	(R191) $O^- + O_1 \rightarrow O_2^- + O_1$	8 × 10 ⁻¹⁴	(R255) $H_2^+ + 0 \rightarrow OH^+ + H_2$	8 × 10 ⁻¹⁶	0000 1110 9014	1 × 10 · (100) 1/1	(R354) $NO^{*} + N \cdot O^{-} \rightarrow N \cdot O + NO$	2 × 10 ⁻¹³ (300/T ₂) ^{0.5}	and a second second	(<i>Job 1</i>)	$(R513)$ N + NO ₂ \rightarrow NO + NO	6 × 10 ⁻¹⁹	(acc) 1, 11 (01+0)			
		$(P126)$ N ² + N \rightarrow N ² + N ₂	1 ~ 1011			$(R256)$ H ⁺ + H ₂ O \rightarrow H ₂ O ⁺ + H ₂	3×10^{-15}			$(R385)$ N0 ⁺ + N ₂ O ⁻ \rightarrow N ₂ O + N + O	1 × 10 ⁻¹³			$(R514)$ N + NO ₂ \rightarrow N ₂ + O ₂	7×10^{-27}				
		(1) (2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	and the second sec			(BARD HA , NO , NOT , OH , H	7 10-15			(10100) MOL - MOL - MOL - MO	A toull crosure 05			$(R515)$ N+O+M \rightarrow NO+M	$6.3 \times 10^{-6} \exp(140/T_{*})$				



And the list of reactions gets very long, and very difficult to set up and solve balance equations





Plasma technology has had (and still does) need to keep pace

- 1990's etch rate, etch selectivity, dual damescene
- 2000's profile shape, aspect ratio, 300mm
- 2010's aspect ratio, complex material stacks, residual material damage
- 2020's (one person's opinion at least) new pathways for anisotropy + advanced chemistry control to maintain anisotropy with minimal device damage down to the atomic scale



Silicon Quantum Dot Single electron transistor Michael Wang, *Lithography*, Intech Press (2010)



Kevin Gibb, "Samsung's 14 nm LPE FinFET Transistors", *EETimes*, 2016



Keren Kanarik et. al., "Moving atomic layer etch from lab to fab", *Solid State Technology Magazine*, January 2014



Summary – we need two things to drive device fabrication – ions and reactive low temperature chemistry. Plasmas give us both.





Summary – using plasma technology allows us to combine Thing 1 + Thing 2 to produce the nano-scale devices in electronic equipment today



Ion acceleration normal to the surface using naturally occurring electric fields at the plasma edge







Electron driven "breaking" of molecules... don't use thermal energy, use electron bombardment. This keeps the gas cool





Acknowledgements

 Countless students, engineers, scientists, and collaborators over the last 25+ years

